



Torque values (in/lb)	
Part number	Torque min/max
337600	11/12
403167	8/10
403816	55/60
900286	20/25
900453	18/22
900592	45/50
900593	55/60
900594	42/47
900595	30/35
900596	30/35
901063	55/60
901222	30/35
902227	140/150
906917	20/25

Item #	Part #	Qty	Description	Item #	Part #	Qty	Description
1	010802	1	Switch Lever	∞ 37	901063	4	Shoulder Screw (CT)
2	010846	1	Contact Plate	∞ 38	901222	2	Shoulder Screw (CT)
3	010882	1	Fuel Ejector Button	∞ 39	901238	1	Flat Spring (CT)
4	014665	1	Fuel Ejector Body	∞ 40	901241	1	Probe Stop (CT)
5	014914	1	Electronic Fuel Injection EFI	∞ 41	901249	1	Upper Probe
6	018224	1	Power Button	∞ 42	902225	1	Lower Probe
7	018248	1	Wire Assembly	∞ 43	902227	1	Utility Hook Button
8	018264	1	Trigger	∞ 44	902238	1	Spring-Utility Hook
9	906994	1	LED Assembly	∞ 45	902249	1	Wear Plate, Nose
10	019714	1	Antenna	∞ 46	902619	1	Probe Release
11	019719	1	Battery Terminal Assembly	∞ 47	902620	2	Button-Probe Release
12	337600	9	M4 x 14 Plastite Screw	* ∞ 48	905601	1	Bumper
∞ 13	401328	1	Retaining Ring, Bowed	49	906605	1	Follower Body, Unit A
* ∞ 14	401356	1	Motor Sleeve	50	906612	1	Spring Retention Pin
∞ 15	401380	1	Bar/Tie (IM325/CT)	51	906614	1	Shearblock
∞ 16	403167	1	Fan Assembly	52	906619	1	Wear Channel
▲ ∞ 17	403816	2	Screw/SHC (CT)	53	906858	1	Retaining Ring Mod
∞ 18	404411	2	Spring/Chamb Return	54	906905	1	Sleeve
* ∞ 19	404422	1	Muffler (CT)	55	906908	1	Cylinder Head
∞ 20	404424	2	Valve/Reed (CT)	56	906911	1	Magazine Channel
■ ∞ 21	404425	1	Reed Plate	57	906915	1	Magazine Plate
∞ 22	404426	1	Exhaust Baffle	▲ 58	906917	2	Screw, 8-32 x 5/16" T20
∞ 23	404445	2	Bushing/Shear Block (CT)	59	906992	1	Spark Module Electronic Fuel
∞ 24	404457	1	Spring/Switch CT	60	906920	1	Wire Clip
∞ 25	404464	2	Stop/Rubber (CT)	61	906924	1	Utility Hook
∞ 26	404827	2	Pin (CT)	* 62	906935	1	Filter
∞ 27	404927	1	Spring/Trigger (CT)	63	906937	1	Combustion Chamber
∞ 28	900286	1	Spark Plug Assembly, Includes O-ring	64	906943	1	Lockout Bar Assembly
∞ 29	900453	5	Screw, #8-16 x 7/8 48-2 Plast TE	65	906970	1	Lockout Bar Extended
▲ ∞ 30	900592	2	Screw, SEMS SCHS 10-32 x 1/2	66	906976	1	Belt Hook Adapter
▲ ∞ 31	900593	3	Screw, SEMS SCHS 10-24 x 5/8	∞ 67	401461	2	Muffler Cover, Gussets
∞ 32	900594	4	Screw, SEMS 8-32 x 1/2	<b>Sub Assemblies</b>			
∞ 33	900595	2	Screw, SEMS 8-32 x 3/8 Thread Forming	A1	906962	1	Piston Ring
▲ ∞ 34	900596	5	Screw, SEMS 8-32 x 7/16 Thread Forming	A2	018234	1	Cap Assembly
* ∞ 35	900934	2	Seal Ring (CT)	A3	906906	1	Motor Assembly, AMAX
* ∞ 36	900935	2	Ring Seal (Cylinder Head)	A4	404485	1	Combustion Chamber Assy
				A5	906909	1	Piston Assembly
				A6	906929	1	Fuel Tube Assembly
				A7	906608	1	Fuel Assembly
				** A8	906604	1	Drum Pin & Spring Assembly
				A9	906990	1	Follower Assembly
							Plastics & Labels, Timbershot

\* Normal Wear Items

\*\* Ensure Warning Label is affixed and legible

∞ Part carried over from XP tool (906450)

▲ Apply Loctite® 242 (Blue)

■ Permatex® Ultra-Blue Gasket Sealant 81724

→ New Change

AR As Required



**Remove battery, fuel & fasteners before commencing service.**



**Use eye and ear protection when operating or testing tools.**



**Use eye protection when cleaning/lubricating tools.**

**Use gloves when cleaning/lubricating tools.**

**Use degreaser in a well ventilated area.**

**⚠ WARNING**

All parts must be periodically inspected and replaced if worn or broken. Failure to do this can affect the tool's operation and present a safety hazard